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**Subject:** SSM JDP Project mtg: Minutes 2018-W04

### SSM JDP PROJECT MEETING: 2018-WW04 MINUTES

#### SSM lot 0170032.003 "BL tapering": 2xCMOS data (Ago)

- Lot testing comments
  - o Low confidence of actual BL profile due to misprocess (wrong BL W thickness)
- Vt medians and Vt shift
  - No lamina groups are the only ones showing an increased asymmetry between positive and negative reading
- Programming Vt window and offset
  - No lamina groups are the only ones showing an increased offset among positive and negative programmed Vth windows → no signal from BL experiments groups

AR (Kolya): address physical analysis to verify the BL profiles for this lot

#### SSM lot 0173982.013 "K\* camp on A1": 2xCMOS and SR71B data (Ago/Mattia)

- Scope of the lot
  - K\* camp most promising alloys tested on A1 lot
  - o CD - straight WL profile
- Param testing is very good for all wafers
- 2xCMOS data
  - FF and Vth window trend as expected
    - In-SAG show lower FF
    - Vth window increases with In%

- Vth window increases with Ge%
- Distribution spread and SNR
  - In-SAG shows a much better sigma than In-SiSAG
  - Ge% increasing looks to worsen a little bit the distribution sigma  $\rightarrow$  to be confirmed n SR71B
- Programming Vth window trend as expected
  - Offset is very low and constant due to the CD - 2-step WL etch
  - Clear programming Vth window increasing with In% and Ge%
- SR71B data
  - Testing details
    - A1 lot
    - Lot tested with negative reading (on 1<sup>st</sup> core), then retested with positive reading (on 2<sup>nd</sup> core, same dies)
  - Vt medians and Vt shift
    - In doping >2% shows lower set Vt
    - Reset Vt is increasing from group 2E to 4E
    - If we align Set Vt, Reset Vt from group 1C to 4E trends with lower As % and higher Ge+In %.
    - Vt shift in cycling (1k→128k) is smaller for In 7% groups
  - Median drift 1us-10s @85C (128k cycles)
    - Set drift: some improvements with higher In % and slight worsening with higher Ge %
    - Reset drift: strong trend of reset drift with lower As %. Groups 3E and 4E have much larger drift on reset than on set → window opening
  - o Vt window and sigma
    - Groups 2E to 4E benefit from the increasing reset Vt in terms of median window
    - Groups 3E and 4E see window enlargement after drift
    - Very good sigmas when alloy has no Si doping: set sigma ~80mV or even less after some cycling. Reset sigma is higher but in the range of 100~110mV. Best sigmas so far!
    - Small worsening of sigma after 10s drift (~10mV)
  - o Projected Vt window @ 3.54sigma
    - Higher window and very small sigmas → no Si groups have positive window already after 1k cycles.
    - Best group is able to achieve +400mV/+500mV window
  - Positive reading testing and comparison
    - Median Vt trends are the same for both polarities

- Toggle on Set Vt is very small, while there is a significant decrease of Reset Vt for positive reading → lower window
- Set drift for positive reading is ~30mV lower, while Reset drift is much lower, though maintaining the same trend → Opening of positive window happens only for group 4E
- Positive reading confirms the trends above, with some upside on the set drift but a downside on reset Vt and drift (both lower), resulting in 100~150mV worse projected window. Overall, performance in the two polarities are not too different

AR (Mattia): extend drift characterization to 2days@85C, extended endurance and reset RD

## SSM silicon update (Kolya)

- PROD SWRs
  - o K\* second wave 3 lots (based on Rev3.3)
    - 2 A0 7-way skews shipped to Vimercate
    - A1 tested
  - Additional SWRs in-line
    - A1 lot with reduced ambient is in Vimercate for testing
    - A1 lot with WSiN elimination skew is shipped to Vimercate
    - A1 with alloy #6 and WL single-step etch should be out in 1 week
    - Rev5 cell backup lot is also planned to start as soon as PVD chamber is ready
    - A0 lot Camp N (with SiN-SAG)